



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	737	827664	PISTON	8	(Standard) (NOTE: Piston Wrist Pin	5
1	737	827665A	PISTON AND RINGS	8	(.030 Oversize) (NOTE: Piston Wri	
2	41	848819T	PIN-Piston	8		5
3	39	827660	RING SET-Piston	8	(Standard)	5
3		NSS	RING SET-Piston	8	(.030 Oversize) (Sold With Oversiz	
4	614	9641T	CONNECTING ROD ASSEMBLY	8		5
5	10	19234	BOLT-Conn Rod Cap (.437-20)	16		
6	11	58056	NUT-Conn Rod Cap Bolt (.437-2C	16		
7	23	85726	BEARING SET-Conn Rod	8	(Standard)	5
7	23	85727	BEARING SET-Conn Rod	AR	(.001 Undersize)	5
7	23	85728	BEARING SET-Conn Rod	AR	(.002 Undersize)	5
7	23	85691	BEARING SET-Conn Rod	AR	(.010 Undersize)	5
7	23	85729	BEARING SET-Conn Rod	AR	(.020 Undersize)	5
8	23	818473	BEARING SET-Main	1	(Standard)	5
8	23	818474	BEARING SET-Main	AR	(.001 Undersize)	5
8	23	818475	BEARING SET-Main	AR	(.002 Undersize)	5
8	23	818476	BEARING SET-Main	AR	(.010 Undersize)	5
8	23	818477	BEARING SET-Main	AR	(.020 Undersize)	5
9	28	811558	KEY-Crankshaft	2		5
10	429	811550	CRANKSHAFT	1		5
11	17	35312	PIN-Dowel	1	(.250 Diameter)	5
12	25	811528	O RING	1	(#5 Bearing Cap Oil Hole)	2,5
13	26	811554	SEAL-Oil	1		5
14	23	823108	BUSHING-Crankshaft Pilot	1	(Driveline Models)	5
15	230	811561	FLYWHEEL	1		5
16	10	845757	SCREW (.437-20 x 1.00)	6		
17		18311A17	COUPLER ASSEMBLY-Engine	1	(Driveline Models) (Design I)	
17		861523A 9	COUPLER ASSEMBLY-Engine	1	(Driveline Models) (Design II)	
18	22	49099	FITTING-Grease	2		
19	12	856774	WASHER	6		
20	10	35091	SCREW (.375-16 x 1.00)	6		
21		861523A11	COUPLER ASSEMBLY-Engine	1	(Plug In Models)	
22	22	74036	FITTING (Grease)	2		
-	27	842129A 1	GASKET/SEAL SET	1	(Engine Overhaul)	